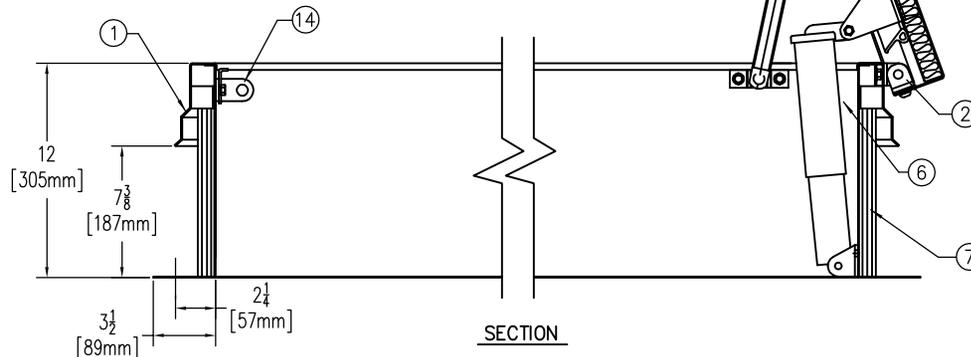
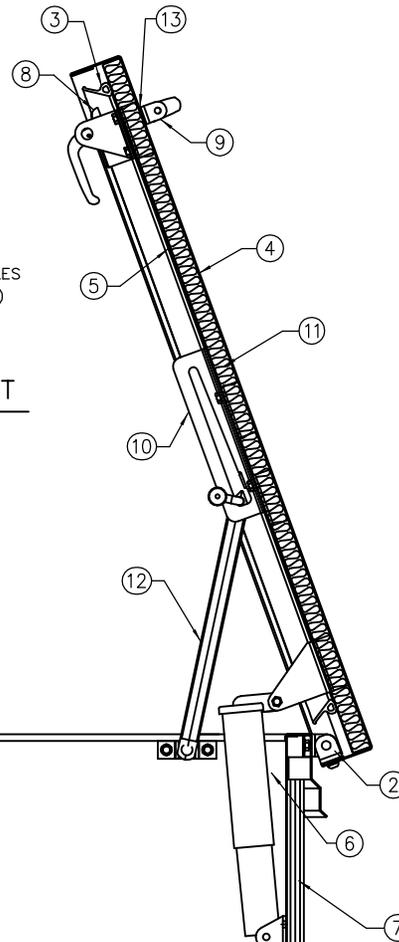
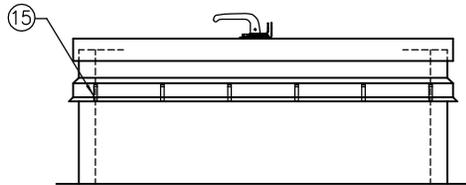


ANCHOR HOLE LAYOUT



SECTION

**SPECIFICATIONS**

1. FRAME W/ CAPFLASHING (CORNERS FULL WELDED)
  - S-20 - 14 GAUGE GALVANNEAL STEEL
  - S-40 - 14 GAUGE GALVANNEAL STEEL
  - S-50 - 11 GAUGE ALUMINUM
  - S-90 - 14 GAUGE TYPE 304 STAINLESS STEEL
2. PINTLE HINGE
3. GASKET (ALL AROUND COVER)
4. COVER GAUGE
  - S-20 - 14 GAUGE GALVANNEAL STEEL
  - S-40 - 11 GAUGE ALUMINUM
  - S-50 - 11 GAUGE ALUMINUM
  - S-90 - 14 GAUGE TYPE 304 STAINLESS STEEL
5. COVER LINER
  - S-20 - 22 GAUGE GALVANNEAL STEEL
  - S-40 - 18 GAUGE ALUMINUM
  - S-50 - 18 GAUGE ALUMINUM
  - S-90 - 22 GAUGE TYPE 304 STAINLESS STEEL
6. SPRING LIFTING MECHANISM
7. 1" RIGID FIBERBOARD INSULATION
8. SLAM LATCH
9. INSIDE AND OUTSIDE HANDLES W/ PADLOCK HASPS
10. ARM GUIDE BRACKET
11. 1" THICK FIBERGLASS COVER INSULATION
12. HOLD OPEN ARM W/ RED VINYL GRIP
13. NEOPRENE GASKET
14. LOCK STRIKE & PADLOCK HASP
15. BILCLIP® FLASHING SYSTEM

SHOP FINISH:

- STEEL: RED OXIDE PRIMER
- ALUMINUM: MILL FINISH
- HARDWARE: ZINC PLATED/CHROMATE SEALED (UNLESS OTHERWISE SPECIFIED)
- STAINLESS STEEL: ELECTROCHEMICAL PASSIVATION TYPE 316 S/S HARDWARE

THIS PRODUCT MAY BE INSTALLED ON EITHER A FLAT OR SLOPING ROOF. WHEN INSTALLED ON A SLOPE, THE HINGE SIDE MUST RUN PARALLEL WITH THE SLOPE. IF SLOPE EXCEEDS 30°, ADVISE FACTORY FOR MODIFICATION.

CUSTOMER:

P.O. NO:

JOB:

TAG:

SALES REP:

APPROVED BY:

DATE:

Manufacturers of Doors for Special Services  
**Bilco**® THE BILCO COMPANY  
 New Haven, Connecticut 06505

**SINGLE LEAF ROOF SCUTTLE**

**TYPE S SIZE 3'-0" x 2'-6"**  
 WIDTH x LENGTH  
 METAL

QTY	TYPE	METAL
<input type="checkbox"/>	S-20	STEEL COVER/STEEL FRAME
<input type="checkbox"/>	S-40	ALUM. COVER/STEEL FRAME
<input type="checkbox"/>	S-50	ALUM. COVER/ALUM. FRAME
<input type="checkbox"/>	S-90	S.S. COVER/S.S. FRAME

MIAMI-DADE PRODUCT APPROVED (NOA NO. 20-1104.24)  
 MEETING LARGE AND SMALL MISSILE IMPACT REQUIREMENTS  
 FLORIDA PRODUCT APPROVAL #FL15110-R5

TYPE: S-20 AND S-50 ONLY

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